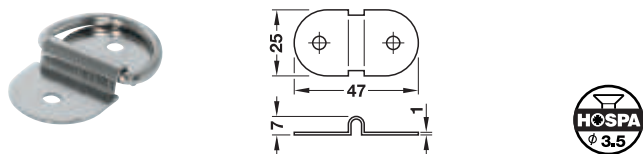


Folding fitting individual components

→ Leaf handle **(A)**

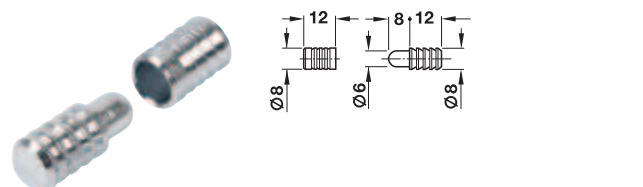


- > Material: Steel
- > Finish: Nickel plated
- > Installation: For screw fixing to extension leaf

Leaf handle (A)	Cat. No.
Leaf handle (A)	642.51.300

Packing: 1 or 50 pieces

→ Table top connecting fitting **(B)**

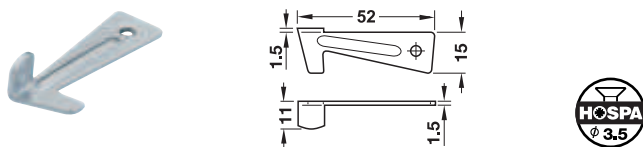


- > Material: Steel
- > Finish: Blue galvanized
- > Installation: For press fitting into Ø 8 mm drill holes

Table top connecting fitting (B)	Cat. No.
Table top connecting fitting (B)	642.51.241

Packing: 20, 100 or 1000 pieces

→ Locking hook 52 mm **(C)**

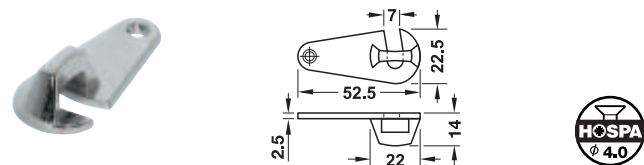


- > Material: Steel
- > Finish: Blue galvanized
- > Installation: For screw fixing beneath table top

Locking hook (C)	Cat. No.
Locking hook (C)	642.51.226

Packing: 1 or 100 pieces

→ Locking hook 53 mm **(D)**

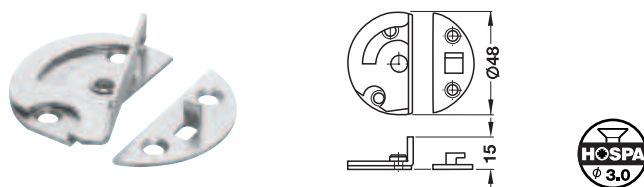


- > Material: Zinc alloy
- > Finish: Nickel plated
- > Installation: For screw fixing beneath table top

Locking hook (D)	Cat. No.
Locking hook (D)	642.51.230

Packing: 1 or 100 pieces

→ Swivel lug **(E)**

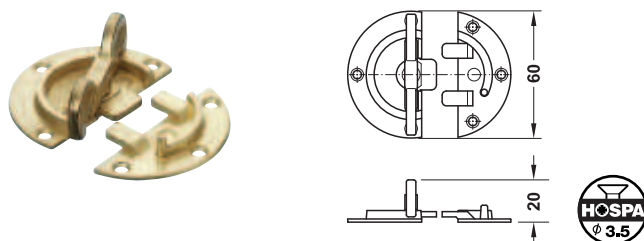


- > Material: Steel
- > Finish: Galvanized
- > Installation: For mounting in drilled hole or screw fixing beneath table top
- > Material thickness: 1.5 mm

Swivel lug (E)	Cat. No.
Swivel lug (E)	642.48.921

Packing: 1 or 100 pieces

→ Swivel lug **(F)**



- > Material: Steel
- > Finish: Brass plated
- > Installation: For mounting in drilled hole or screw fixing beneath table top

Swivel lug (F)	Cat. No.
Swivel lug (F)	642.48.530

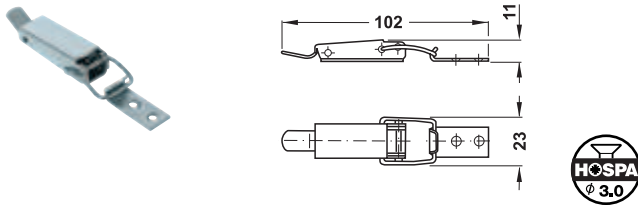
Packing: 1 or 100 pieces

DGH-M-INT 2020, HDE-en, 05/19; Dimensional data not binding. We reserve the right to alter specifications without notice.

Table and Furniture Base Fittings



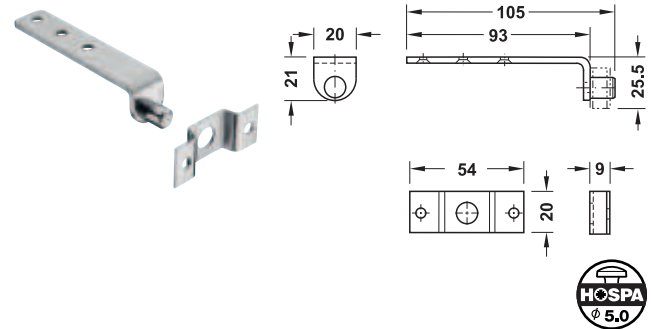
→ Spring clip



- > Material: Steel
- > Finish: Galvanized
- > Installation: For screw fixing beneath table top

	Cat. No.
Spring clip	380.52.925
Packing: 1 or 100 pieces	

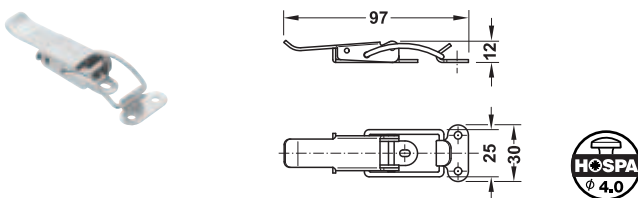
→ Pivot bearing ①



- > Material: Steel
- > Finish: Blue galvanized
- > Installation: For screw fixing beneath extension leaf

	Cat. No.
Pivot bearing ①	642.48.505
Packing: 1 or 50 pairs	

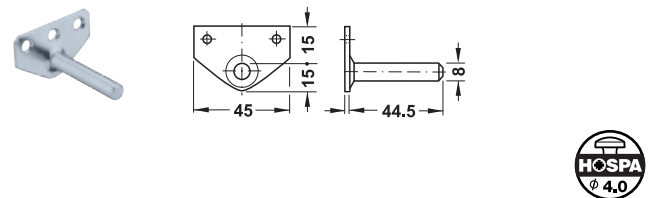
→ Spring clip with locking mechanism



- > Material: Steel
- > Finish: Blue galvanized
- > Installation: For screw fixing beneath table top

	Cat. No.
Spring clip with locking mechanism	380.51.904
Packing: 1 or 100 pieces	

→ Supporting bracket ②

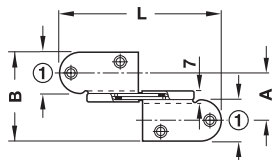


- > Material: Steel
- > Finish: Blue galvanized
- > Installation: For screw fixing beneath table frame

	Cat. No.
Supporting bracket ②	642.48.514
Packing: 1 or 200 pieces	



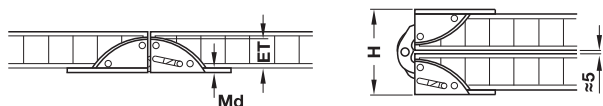
→ Folding table hinge (K)



① 21 mm; 23 mm (from table top thickness 28 mm)

- > Material: Steel
- > Finish: Blue galvanized
- > For panel thickness: With internal joint 16–25 mm, with external joint 28–32 mm
- > Installation: For recess mounting

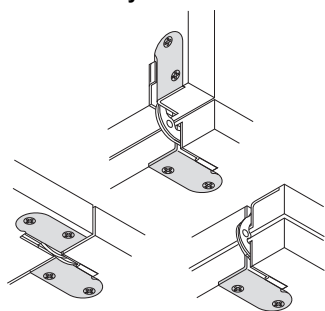
Installation



The provided 2 mm plates must be placed beneath 16 mm table top leaves.

For panel thickness mm	Recess depth ET mm	L x W mm	Height H mm	A mm	Material thickness Md mm
16	14	85 x 47	46	25	1.5
18	16	85 x 47	46	25	1.5
21	19	85 x 51	51	28	1.5
25	23	85 x 43	59	21	1.5
28	25	133 x 50	63	26	1.7
30	27	133 x 46	67	23	1.7
32	29	133 x 41	71	18	1.7

Functionality



For panel thickness mm	Cat. No.
16	341.30.536
18	341.30.509
21	341.30.527
25	341.30.546
28	341.30.551
30	341.30.561
32	341.30.572

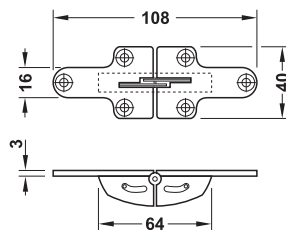
Packing: 1 or 100 pieces

→ Folding table hinge (L)

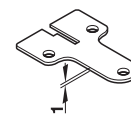


For panel thickness 18–20 mm

For panel thickness 22–27 mm



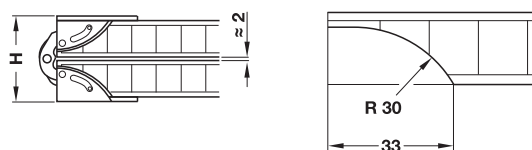
Folding table hinge



Half spacer plate

- > Material: Zinc alloy
- > Finish: Blue galvanized
- > For wood thickness: 18–27 mm
- > Installation: For recess mounting
- > Supplied with: With half spacer plates, quantity in accordance with table below

Installation



For panel thickness mm	Half spacer plates	Recess depth mm	Height H mm
18	4	15	48
19	2	16	48
20	–	17	48
22	4	19	56
23	2	20	56
24	–	21	56
25	4	22	62
26	2	23	62
27	–	24	62

For panel thickness mm	Packing pieces	Cat. No.
18	1	341.31.506
19	1	341.31.507
20	1 or 50	341.31.530
22	1	341.31.508
23	1	341.31.509
24	1 or 50	341.31.534
25	1	341.31.510
26	1	341.31.511
27	1 or 50	341.31.537